

Fitting Instructions for a Twin / Double Slider Locking Pin

Once your screen has been fully installed you are ready to fit your locking pin.

The locking pin is positioned through the middle of the screen to prevent the panes from sliding apart. In our example below we have chosen to position the pin centrally on the upright but you could fit it higher or lower as long as you are at least 140mm from the top or bottom of your screen.

To fit centrally on the height, measure the screens overall height and divide by 2 to find the middle point. Mark this measurement with a pencil on the middle framework of the panels

On the width the hole **must** be positioned in the middle of the overlapping frame, 30mm from the side of the profile, again mark with a pencil for drilling.



With the screen fully closed, **ensure the central frame is lined up and held firmly in place**. Drill a pilot hole using a 3 ½ mm HSS drill bit first, and then enlarge it using a 6mm HSS bit. Take the holes all the way through both frames to the back.



You will now be able to insert the locking pin.



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